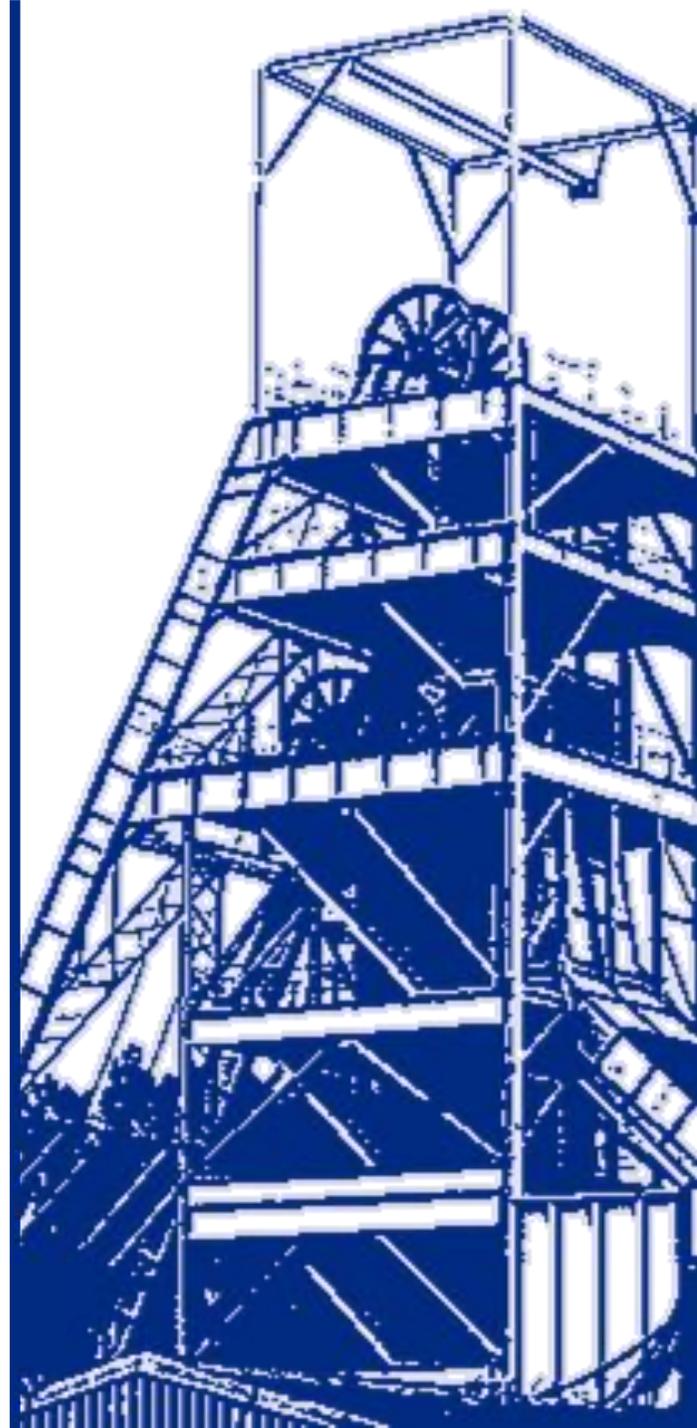


Health, Safety and Environmental Activity 2015-1H2017

September 2017



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Contents

- Health
- Occupational and Industrial Safety
- Environment

Source: corporate data

Health

Health

- The range of procured personal protection equipment (PPE) has been extended and their quality improved, including:
 - five types of safety goggles are purchased and used for different types of work
 - electric arc protection overalls have been procured for electricians
- Medical examinations were held for:
 - 4070 employees in 2015
 - 3261 employees in 2016
 - 3260 employees in 1H2017
- Health resort treatment was arranged for:
 - 503 employees in 2015
 - 145 employees in 2016
 - 158 employees in 1H2017

Medical examinations



Modern PPE



Occupational and Industrial Safety

Key safety initiatives

Initiative	Target	2016	1H2017
Injury rate reduction	<i>Reduce the number of injuries among employees</i>	✓	✓
Improvement of ventilation and gas monitoring	<i>Reduce the number of emergency gas incidents in mines and related stop of mining operations</i>	✓	✓
Gas drainage program	<i>Improve performance of gas drainage</i>	✓	✓
Prevention of spontaneous combustion	<i>Reduce the risk of spontaneous combustion in sealed goaf</i>	✓	✓
Geology	<i>Reduce downtime caused by rock stress</i>	✓	✓

Injury rate reduction

Work with staff

- Professional training and advanced training in Health and Safety is provided for the employees in the in-house training center
- Additional annual Health and Safety training for every employee (post vacation, risks, electrical safety)
- Regular discussion of the latest incidents and brainstorming on safety improvements are conducted
- “Safety months” on various safety subjects are conducted
- Standard work and safe operation procedures are designed and implemented

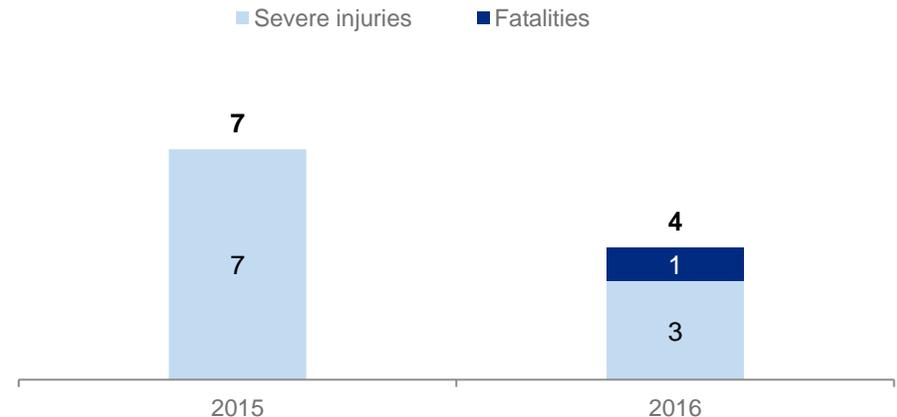
Technical and organizational improvements

- Equipment lock out system (LOTO) has been introduced to prevent accidental activation of equipment or supply of electrical power
- Electricians have been provided with electric arc protection overalls
- Walkways safety has been improved: regular safety inspections, installation of steel platforms, installation of safe doors in ventilation locks, powered equipment to deliver people to face
- Systems are in place to control people in danger zones of mining equipment

Health and safety training



Fatal and Severe accidents in 2015-2016



Improvement of ventilation and gas monitoring system

Key improvements in ventilation

- Additional switchgears have been installed to ensure reliable power supply to main ventilation fans in Raspadskaya Mine
- Separate power supply to local ventilation fans from dedicated substations were implemented in order to prevent gas contamination of end cuts
- Factory ties and pipes by a single manufacturer are used for ventilation to avoid uncoupling
- High performance auxiliary fans have been introduced to improve performance of ventilation and increase air supply to end cuts

Key improvements in gas monitoring

- A system is in place to transmit the readings of personal gas monitors to the multi-function safety system in order to ensure prompt response to any excess gas concentrations
- The analog methane sensors have been replaced with digital detectors in the production and development faces to avoid errors in the readings
- Gas concentration data is delivered to the central control room from all mines
- SMS and e-mail notification is in place to inform employees of excess gas concentrations
- A simulator has been designed to imitate the gas monitoring system for the purposes of maintenance staff training

Auxiliary fans



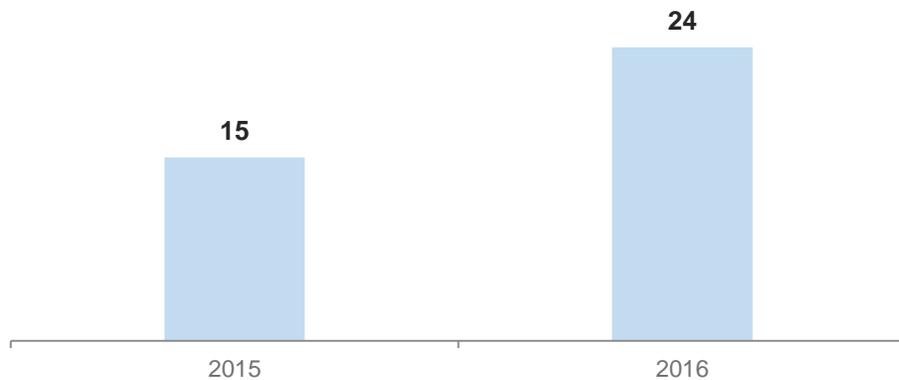
Raspadskaya Central Control Room



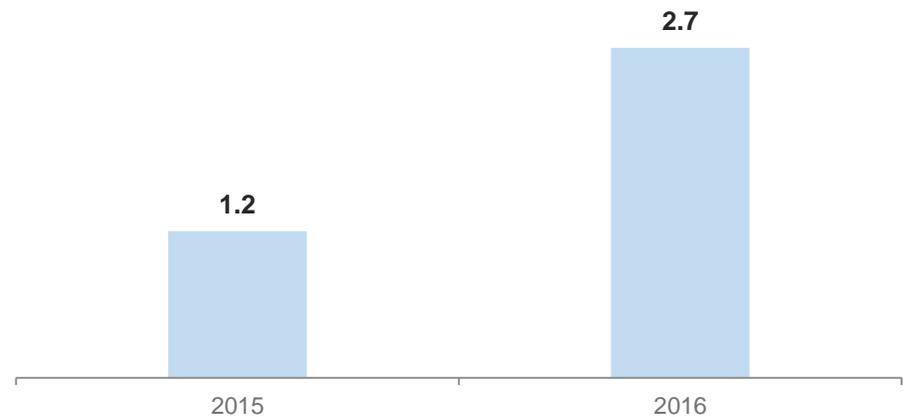
Gas drainage program

- A five-year gas draining program has been developed and is in progress
- Modern drilling rigs are being introduced to increase the productivity of drilling wells
- The technology of directed well drilling is introduced to improve the efficiency of degassing and create safe for mining conditions
- Drill stabilizers have been introduced for rotary boring drills to increase the length of drilling wells

Scope of drilling works for degassing, km



Methane recovery during degassing, mln.m3



Prevention of spontaneous combustion and Geology

Prevention of spontaneous combustion

Monitoring and notification

- A gas laboratory was established in 2013 outfitted with the state-of-the-art equipment in order to prevent spontaneous combustion in the sealed goaf
- Since 2016 there is automated control of the atmosphere in the goaf of the existing longwalls: there 15 control stations
- The control stations ensure automated monitoring and transmission to the gas monitoring operator of all gas readings, as well as absolute and differential pressure, humidity and temperature
- About 500 carbon oxide detectors were installed in 2016-1H2017, allowing to detect early signs of fire

Geology

Monitoring and notification

- A geology control system, has been introduced to forecast rock bumps
- The information is transmitted to mine operator to ensure continuous control
- Portable geology monitoring and rock bump forecasting devices are used

Prevention and risk mitigation

- The monitoring and prevention drills from surface are specifically designed to prevent penetration of fire into the mine
- Modern antipyrogen is applied to prevent spontaneous combustion of coal in longwalls
- Pure nitrogen is supplied to the sealed goaf 24/7 as well as inert foam to prevent spontaneous combustion

Prevention and risk mitigation

- Two high-performance drilling units have been introduced to reduce drilling time from 12 to 5 hours
- Light drills have been introduced to reduce prep stage by one shift

Environment

Environmental protection

Environmental Activity

- Environmental Activities of enterprises are in line with:
 - the HSE Policy
 - Cardinal Environmental Rules
 - System and principles of Environmental Safety Management
 - environmental targets: mitigation of the negative effects on the environment, compliance with the environmental regulations, minimization of environmental risks
- The Environmental Program was designed and currently implementing with the aim to achieve the environmental targets

Implementation of Environmental Program

- Step by step implementation of the Environmental Program allowed in the 1H2017 to reduce:
 - the key emissions by 4% YoY
 - discharge of waste water into water bodies by 6% YoY
- The coal washing waste is applied for backfilling of block 3 of Rospadskaya Mine
- Investment projects have been implemented to build wastewater treatment facilities in Rospadskaya Koksovaya and MUK-96 mines
- Enterprises hold regular environmental activities and have repeatedly become winners of regional and municipal environmental competitions and events

Rospadskaya Koksovaya Wastewater Treatment Facility



Awarding for environmental events



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